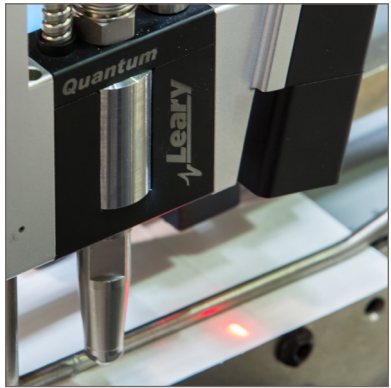


## TRAY FORMING MACHINE SOLUTIONS



W. H. Leary offers Gluing and Quality Assurance solutions for both horizontal and vertical type multilane tray forming machines manufacturing clam shell, fry/chip scoops or other nested cartons.

- Top and bottom glue valve mounting options
- Simple replacement for contact or stencil gluing
- Various quality assurance options for horizontal machines
- Application only or combination application / QA controller
- Reduce job setup times, lower waste and increase production
- iQ™ Smart Services cloud-based data collection option



### Glue Application

- Fast job change over with minimal setup required
- Non-contact gluing eliminates drips and leaks
- High speed glue application with 1 mm accuracy
- Low glue level alarm option for glue pressure tank



### Glue Detection and QA

- For use with horizontal machines
- Detect for glue presence, placement and volume
- Window detection
- Detect double fed cartons
- Machine shutdown, product marking or machine rejection interface

A variety of application and detection solutions are available for nested fry/chip scoops, trays and clamshell cartons produced on multilane tray forming machines. Cartons can be glued from the top or bottom based on particular machine and carton style. Tray machine lines with Leary equipment offer less down time, lower waste and more consistent glue application with fewer operator adjustments.

With combined gluing and detection on horizontal type forming machines, any carton that does not meet the desired specifications can be automatically rejected or marked for manual removal.