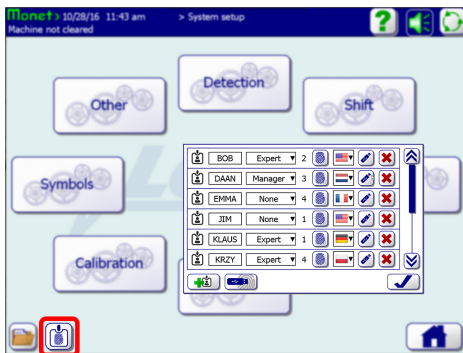**GLUING • QUALITY • DATA**

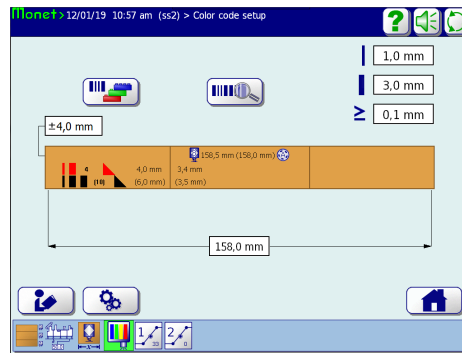# V. 2.11

MONET 2.11 SOFTWARE UPGRADE

Monet™, Leary's controller operating software for MAQ and ARRAY controllers, expands its capabilities for features that improve the production automation while increasing product quality guarantee. Version 2.11 benefits include improved security settings, quality station settings and troubleshooting tools.

Improved Security Settings

Improved Productivity & Quality

Improved Troubleshooting Tools

Specific quality settings, available from the Manager Password level, are more secure utilizing a complex algorithm via smartphone application – as used with the Installer Password in version 2.10.

Ensure job settings, alarm settings and other pre-determined standards are maintained to guarantee quality cartons. Eliminate the possibility of unwanted setting changes from job-to-job. Critical settings can now revert to predetermined defaults automatically when a new job is started.
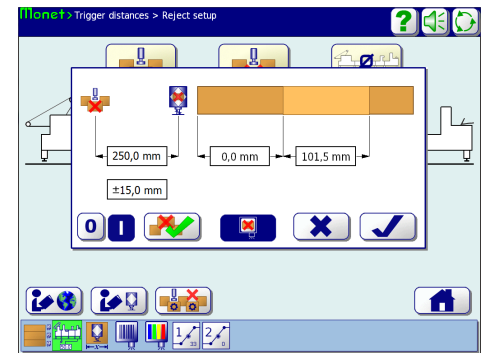
Improve product quality and ease-of-use when troubleshooting potential machine-related issues. Check for failures caused by short or long trigger lengths at all stations, including barcode and color code, with separate trigger tolerance settings for each.

Quickly resolve machine stops, with automatic station status pop-up list to identify the station causing shutdown.

Improved 'Master Learn' ease as all cartons are now automatically rejected during this process to ensure quality and assist operators with start-up clearance procedures.

Incorrectly learned distances, machine belt variations and carton stalling can all cause problems tracking defects from the detection station to the reject trigger and can result in the wrong product being rejected.

Troubleshooting to identify the root cause can pose challenges for these problems. Improved tools help to identify the correct distances by displaying both the learned and actual distance on the Rejection Distances setup page.

Products Affected

MAQ, Array LS-4, LS-916, LS-924	MAQ, Array LS-4, LS-916, LS-924	MAQ, Array LS-4, LS-916, LS-924