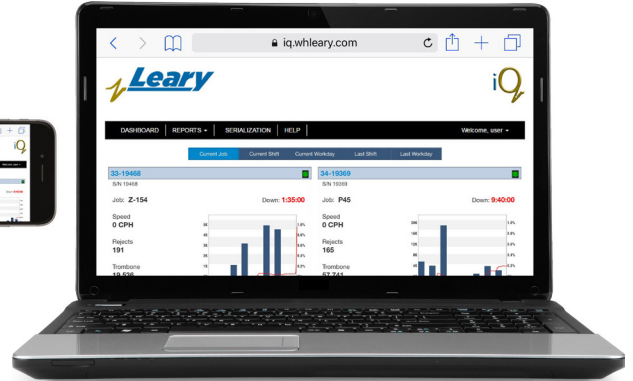




iQ™ Smart Services



think inside the box



Available Modules



Remote Access

- Remote diagnostics and remote troubleshooting
- Remote software updates
- Reduced downtime
- Reduced need for technical service visits
- Optional customer remote access



Dashboard

- Real Time Controller Status
- Job Detail
 - Reject totals
 - Downtime totals
 - Controller events
- Reports
 - Production counts
 - Reject totals
 - Spoilage
 - Failure by type
 - Downcodes
 - And more



Serialization

- Print a unique carton ID on each carton
- Specific reason for every carton rejection allows for easy root cause analysis
- Report on settings of QA system when a carton was run
- Certificate of Carton Analysis
- Certificate of Job Acceptance



Integration

- Integrate controller data with your ERP system
- Access raw data
- Full SQL data access with programmatic APIs
- Data access via CSV files
- Direct download to Microsoft Excel*

iQ Smart Services delivers real time data streams from the production floor right to your browser, smart device, or enterprise management systems for report availability 24 hours a day, 365 days a year.

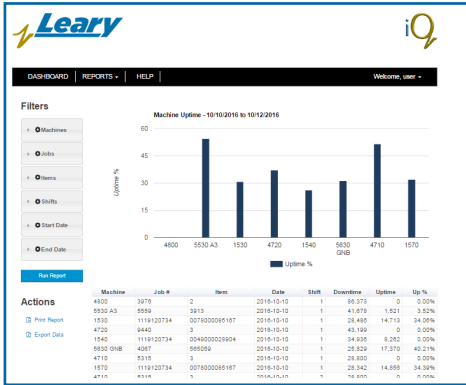
iQ Smart Services is a cost-effective, total-machine-awareness solution for analyzing machine performance, monitoring trends, and providing operational reports.

www.whleary.com

*Microsoft Excel is a registered trademark of Microsoft, Inc.

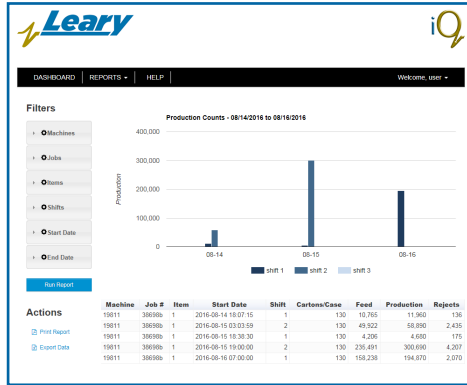
iQ Dashboard allows access to multiple reports including:

Machine Uptime



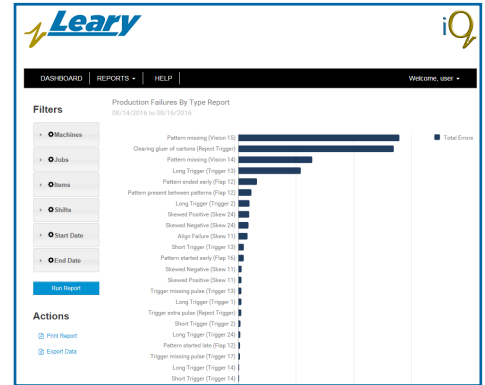
Analyze machine performance

Production Counts



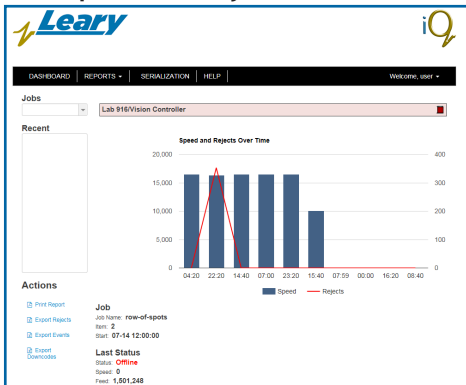
Monitor a gluer productivity

Production Failures By Type



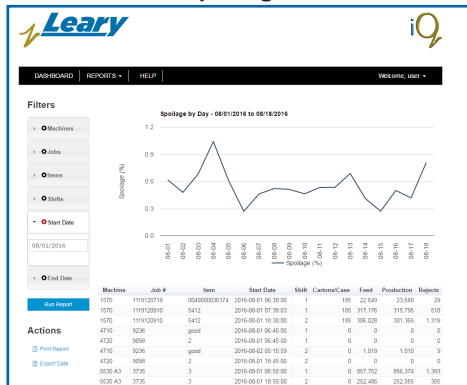
Know where to make process improvements

Speed And Rejects Over Time



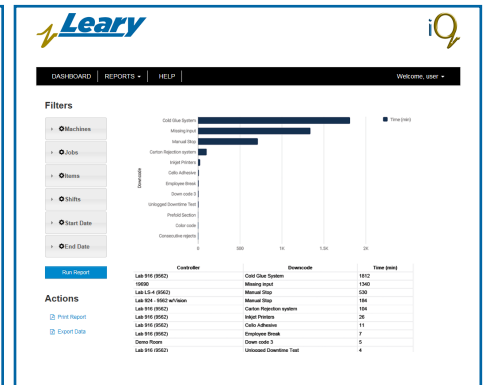
Instant gluer reject count

Spoilage



Identify potential deficiencies

Downcodes



Understand machine shutdown trends

Leary **iQ Smart Services** sends data directly from the production floor through a secure network and continually provides information at your fingertips that can help you make informed business decisions to reduce downtime, lower spoilage, reduce make-ready time, and improve your bottom line.

TECHNICAL REQUIREMENTS

- LS-4, LS-916, LS-924 or MAQ Controller
- 1 Ethernet port
- Monet Platform v2.7 or higher
- Requires an internet connection to the Leary controller
- Microsoft Internet Explorer v10 or higher or Google Chrome

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